



#5185 XTREME ORIGINAL CLEARCOAT 4.4 VOC

Product Description

#5185 is a urethane clearcoat with a sprayable VOC of 4.4 lbs/gal. It is a fast drying user friendly clearcoat that produces an extremely durable finish.

Products

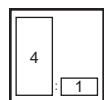
	Gallon	Qty/Cs.	Quart	Qty/Cs.	Half Pint	Qty/Cs.
• XTREME Original Clearcoat 4.4 VOC	#5185-1	4	#5185-4	4		
• Fast Activator			#5186-4	4	#5186-16	12
• Medium Activator			#5187-4	4	#5187-16	12
• Slow Activator			#5188-4	4	#5188-16	12



Surface Preparation

Surface must be clean, dry, and free of any contaminants, such as wax, oil, etc...

1. Always wash vehicle with soap and water.
2. Wipe surface with 5 STAR XTREME #5960 or #5900 Surface Cleaner
3. Abrade the surface to remove any corrosion.
4. Re-clean area with #5960 Surface Prep
5. Prime bare metal with appropriate primers.



Mixing Directions

4 parts of XTREME Original Clearcoat to 1 part XTREME Activator.



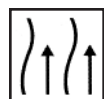
Application

1. Adjust air pressure to 45-50 psi (Siphon); 35-40 (Gravity); 6-10 (HVLP).
2. Apply 2-3 flowing coats.
3. Allow 10-15 minutes flash time between coats. Keep spray gun 6-10 inches from substrate to avoid problems associated with air entrapment.
4. Allow to dry overnight before exposing to the weather.



Clean-up & Storage

Clean equipment immediately using 5 STAR #5700 or #5703 Lacquer Thinner or #5650 Urethane Reducer.



Flash/Dry Times

	#5186 - Fast	#5187 - Medium	#5188 - Slow
Dust Free	15 minutes	20 minutes	25 minutes
Tack Free	15 minutes	20 minutes	25 minutes
Wet Sand or Buffable	8-10 hours	10-12 hours	12-14 hours
Delivery	overnight	overnight	overnight



Technical Data

Mixing Ratio :	4:1
Catalyst:	#5186 Fast, #5187 Medium, #5188 Slow
Viscosity (Sprayable):	17-19 seconds #2 Zahn
Suggested Fluid Tip Size*:	Siphon (1.3mm - 1.5mm) Gravity (1.3mm - 1.5mm) HVLP (1.3mm - 1.5mm)
Volume Solids (Sprayable):	29%
Film Build:	0.8 - 1.0 mils per full wet coat
Coverage:	465 Sq. Ft. per gallon @ 1 mil
V.O.C. (Sprayable):	4.4 lbs/gallon
Pot Life:	4-5 Hours with #5186, 8-10 hours with #5187 or #5188

*NOTE: Some spray gun manufacturers have specific recommendation for specific spray guns & product viscosity, always check spray gun manufacturer's recommendation.